

EPIC EDGE

INSTALLATION GUIDE

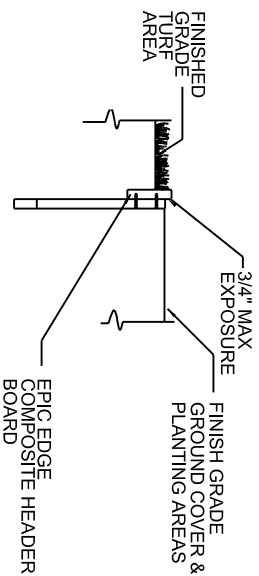
EPIC EDGE is extruded from 50% recycled plastic & 50% wood generating edging material that delivers superior performance without sacrificing a natural appearance.

Strong, flexible & durable, epic edge allows you to define landscapes that are low maintenance, will not rot and will hold it's intended position.

By following these simple steps you will achieve a professional installation.

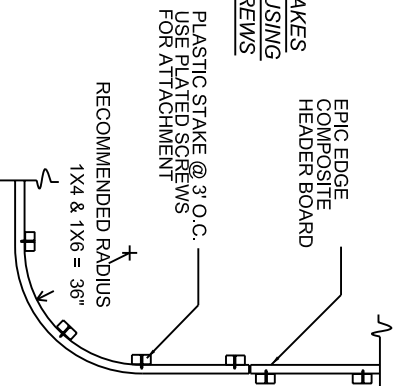
1

DIG DOWN INTO THE GROUND
EXPOSE AS LITTLE BOARD AS POSSIBLE
3/4" MAXIMUM RECOMMENDED
THIS REDUCES THERMAL EXPANSION



2

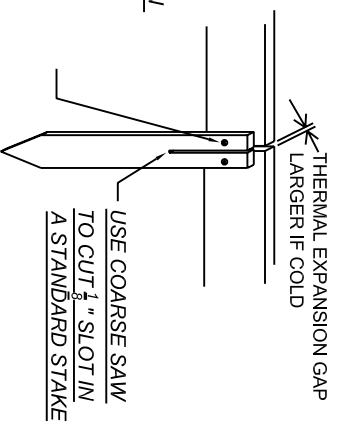
INSTALL STAKES
EVERY 3'0" USING
PLATED SCREWS



RECOMMENDED CONNECTIONS

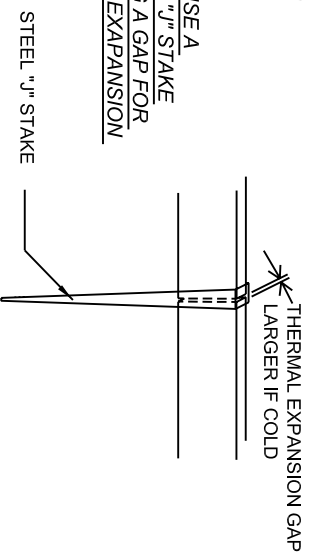
3-A

USE A SPLIT STAKE
LEAVING A GAP FOR
THERMAL EXPANSION



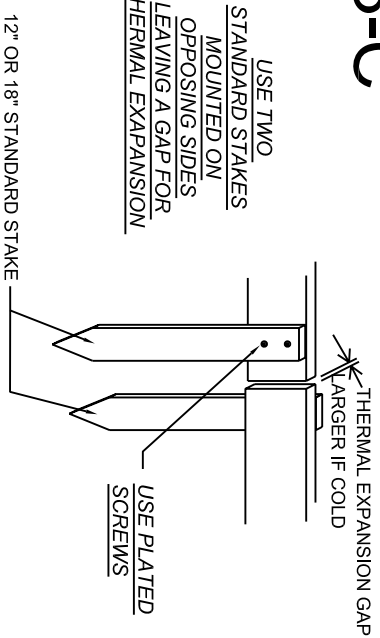
3-B

USE A
STEEL "J" STAKE
LEAVING A GAP FOR
THERMAL EXPANSION



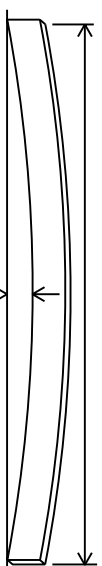
3-C

USE TWO
STANDARD STAKES
MOUNTED ON
OPPOSING SIDES
LEAVING A GAP FOR
THERMAL EXPANSION



EPIC EDGE CHART

	ACTUAL DIMENSIONS	MINIMUM RADIUS POSSIBLE	MAXIMUM CROWN POSSIBLE
1X4	3 3/8" X 9/16" X 20'	36"	19"/20'
1X6	5 3/8" X 9/16" X 20'	36"	9"/20'



SEE CHART FOR MAX. CROWN LENGTH & HEIGHT

NOTES:

1. COLOR CARMEL BROWN, MENDOCINO REDWOOD, PACIFICA GREY, SEDONA SAND
2. USE COARSE WOOD WORKING TOOLS FOR CUTTING & DRILLING
3. USE PLATED SCREWS TO JOIN BOARD TO STAKE
4. STAKE APPROX 3'0" OC

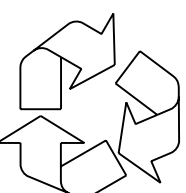
EPIC EDGE **MUST** BE ABLE TO EXPAND AND CONTRACT AS TEMPERATURES CHANGE. **ALWAYS** INSTALL WITH THE GAP SPECIFIED BELOW.

1X4 @ 1"

1X6 @ 1/8"

RECOMMENDED GAP SETTING
IS BASED ON PLASTIC THERMAL EXPANSION.

GET GREEN



BUY RECYCLED

www.epicplastics.com